

F&K PRESS MASTER LIST

Equipment Description	Ram Dim (in)		Bolster Dim (in)		Shut Height (in)		Feeder Height From Bolster (in)		Feeder Strip Width (in)	Feeder Mat'l Thickness (in)	Stroke (in)	Speed S.P.M.		Logic	Auto Lube
	R - L	F - B	R - L	F - B	Max.	Adj.	Min.	Max.	Min.-Max.	Min. - Max.			Cushion	Control	System
105 TON	59	30	60.25	30	16	5	7	10	0.75 - 20.0	0.025 - 0.070	6	40-100	NO	DiPro	YES
105 TON	59	30	60.25	30	16	5	7	10	0.75 - 18.0	0.025 - 0.070	6	40-100	NO	DiPro	YES
150 TON	41.75	26	50	30	21	5	NO FEEDER		NO FEEDER	NO FEEDER	10	15-45	YES	YES	YES
200 TON	71	60	72	60	20.5	8	10	14	1.0 - 24.0	0.030 - 0.20	10	12 - 57	NO	YES	YES
200 TON	34.6	25.5	54.7	33	17.71	4.33	NO FEEDER		NO FEEDER	NO FEEDER	9.84	25-45	NO	YES	YES
200 TON	34.6	25.5	54.7	33	17.71	4.33	NO FEEDER		NO FEEDER	NO FEEDER	9.84	25-45	NO	YES	YES
200 TON	34.6	25.5	54.7	33	17.71	4.33	NO FEEDER		NO FEEDER	NO FEEDER	9.84	25-45	NO	YES	YES
250 TON	60	42	60	42	27	24	NO FEEDER		NO FEEDER	NO FEEDER	24	Various	YES	YES	YES
300 TON	83.2	60	84.2	61	22	10.5	9	15	1.0 - 26.0	0.030 - 0.315	10	20-50	NO	YES	YES
300 TON	83.2	60	84.2	61	22	10.5	9	15	1.0 - 38.0	0.030 - 0.5	10	20-50	NO	YES	YES
500 TON	84	60	84	60	22	10	10	15	1.0 - 24.0	0.030 - 0.20	10	20-50	NO	YES	YES
600 TON	122	54	109.5	54	28	12	10	15	3.0 - 32.0	0.030 - 0.250	14	12 - 36	YES	YES	YES
600 TON	133	54	120	54	30	12	10	14	3.0 - 36.0	0.035 - 0.350	16	12 - 36	YES	YES	YES
600 TON	133	54	120	54	30	12	NO FEEDER		NO FEEDER	NO FEEDER	16	16 - 48	NO	YES	YES
600 TON	120	54	120	54	30	12	23		3.0 - 36.0	0.03 - 0.5	16	16-48	NO	YES	YES
800 TON	144	54	144	54	30	12	16		3.0 - 48.0	0.03 - 0.5	16	16-48	NO	YES	YES
45 TON	9	9	30	18	12	2.5	NO FEEDER		NO FEEDER	NO FEEDER	4	90	NO	YES	NO
50 TON	7	6	27	18	9	3	NO FEEDER		NO FEEDER	NO FEEDER	3	86	NO	NO	NO
60 TON	18	16	57	18	13	2	NO FEEDER		NO FEEDER	NO FEEDER	5.5	45-85	NO	NO	NO
60 TON	18	16	57	18	13	2	NO FEEDER		NO FEEDER	NO FEEDER	5.5	45-85	NO	NO	NO
70 TON	96	18	96	18	14.5	5.5	NO FEEDER		NO FEEDER	NO FEEDER	5.5	Various	NO	NO	NO
70 TON	20	16	32	25	16.75	4.75	NO FEEDER		NO FEEDER	NO FEEDER	4.5	50	NO	YES	NO
75 TON	18	14	32	23	14	3	4.75	10.25	6	0.035 - 0.075	5	45	NO	YES	NO
85 TON	20	14	42	24	15	4	NO FEEDER		NO FEEDER	NO FEEDER	6	40	NO	NO	NO
85 TON	20.75	12.25	34.25	21	13	2	NO FEEDER		NO FEEDER	NO FEEDER	4.75	62	NO	NO	NO
150 TON	38	30	49	30	16	6	8	10.5	12	0.247	4.5	60-180	NO	YES	YES
200 TON	30	26	40	31	18	6	12	Various	18	0.15	5.5	30	NO	YES	YES

F&K WELDER MASTER LIST

Equipment	Description	Capacity (KVA)	Capacity (bit size)
WELDER # 1	Weldomatic Model # AF-2B (3058)	75	
WELDER # 2	Weldomatic Model # AF-2B (2994)	50	
WELDER # 3	Weldomatic Model # AF-2B (2872)	50	
WELDER # 4	Weldomatic Model # AF-2B (2411)	50	
ROBOT SPOT WELD CELL	2 ABB IRB 6400 M97 ROBOT S4C CONTROLLER		
TAPPING MACHINE # 6	Snow Tapper Model TA-3-5 (NA06)		#10 to ½"
TAPPING MACHINE # 7	Snow Tapper Model 3-UTB (NA07)		#10 to ½"
TAPPING MACHINE # 9	Snow Tapper Model 1-UDA (NA09)		#10 to ½"
TAPPING MACHINE # 11	Snow Tapper Model 1-NT (2628-1)		# 6 to 5/16"
RIVETOR # 10	Webb R 1906 Model 14B (N5003)		

F&K REEL AND COIL CRADLE MASTER LIST

Equipment	Description	Capacity (lb)	Capacity ID / OD (in)
REEL # 10386-1 (Plt 1)	Mecon Model 100MH136 (108708)	10,000	18 / 60
REEL # 10466-1(Plt 1)	Mecon Model 120301 (108908)	10,000	18 / 60
REEL # 05186-1(Plt 1)	Vogel Type 518D (01852-72)	5,000	18 / 60
REEL # 05166-1(Plt 1)	Alceco (NA5166)	5,000	16 / 60
REEL # 04186-1(Plt 1)	Vogel Type ACD418 (0782131)	4,000	18 / 60
REEL # 04185-1(Plt 1)	Mecon Model 4M (48501)	4,000	18 / 50
REEL # 02146-1(Plt 3)	Jaco Model JURE1013-1 (2867306)	2,000	14 / 60
COIL CRADLE # 12405-1 (Plt 3)	Rowe Mdel 12040J (22785)	12,000	40 / 50
COIL CRADLE # 12305-1(Plt 1)	Rowe Model 12030L (20721)	12,000	30 / 50
COIL CRADLE # 08305-1(Plt 1)	Rowe Model 8030J (21683)	8,000	30 / 50
COIL CRADLE # 08205-1(Plt 1)	Rowe Model 8020J (20383)	8,000	20 / 50
COIL CRADLE # 08-025-1 (Plt 2)	Rowe Model 8020J (20889)	8,000	20 / 50
COIL CRADLE # 03155-1(Plt 1)	Rowe Model 3015J (23771)	3,000	15 / 50
COIL CRADLE # 0212401(Plt 2)	Cooper Weymouth (C2512313)	2,000	12 / 40
COIL CRADLE # 02104-1(Plt 3)	Rowe Model 2010-J-PR (18333)	2,000	10 / 40
COIL CRADLE # 06166-1(Plt 2)	P&D Model 6016 (949103)	6,000	16 / 60

F&K FORKLIFT & COMPRESSOR MASTER LIST

Equipment	Description
HYSTER FORK LIFT	S60XM D187V12655V
HYSTER FORK LIFT	S80XLBCS D004D06560V
HYSTER FORK LIFT	S50XM D187V17343X
HYSTER FORK LIFT	S150A A024D02530T
HYSTER FORK LIFT	S60XL C187V12776S
HYSTER FORK LIFT	S60XMP D187V16255W
COMPRESSOR #1 –	CLO-12-3951
COMPRESSOR #2 –	Delcos 3000 349023/0289
COMPRESSOR #3 – PLANT 2	Cyclon 6000 C C08A6149C4047
COMPRESSOR #4 – PLANT 2	Steel Fabricating Co. 5628437

F&K TUMBLER & LEVELER MASTER LIST

Equipment	Description
TUMBLER #31 (PLT	S/N 33229
TUMBLER #32 (PLT	S/N 50640
TUMBLER (PLT 2)	S/N 15860. MODEL VF-15
LEVELER #1 –	21 x 24mm dia. Rolls
	220mm inlet width
	400 N/mm ² capacity
LEVELER #2 –	21 x 24mm dia. Rolls
	220mm inlet width
	400 N/mm ² capacity
LEVELER # 3 –	S/N 39555-001
	17 x 1¾" dia. Rolls
	28" inlet width
	600 N/mm ² capacity
LEVELER #4 –	
LEVELER #5 –	
LEVELER #6 –	21 x 50mm dia. Rolls
	820mm inlet width
	1,500 N/mm ² capacity

F&K CMM M/C AND OTHER QUALITY ASSURANCE EQUIPMENT MASTER LIST

Equipment	Description
CMM MEASURING MACHINE MODEL BRT-A916 (PLT 1)	Limits: X: 900mm Y: 1600mm Z: 600mm
CMM MEASURING MACHINE MODEL BRT-A504 (PLT 1)	Limits: X: 500mm Y: 400mm Z: 400mm
CMM MEASURING MACHINE MODEL C-806-15 (PLT 2)	Limits: X: 1500mm Y: 600mm Z: 800mm
PROFILE PROJECTOR MODEL PH600	Limits: Horizontal: 12" Verticle: 8"
SURFACE HARDNESS TESTER #1 GNEHM100 THT-109 (PLT 2)	Loads: 15kg, 30kg, 45kg
SURFACE HARDNESS TESTER #2 AR10 (PLT 1)	Loads: 15kg, 30kg, 45kg
ELCOMETER	Limits: 0" to 0.040"